Vitillo

CRIMPING PARAMETERS CHART

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

TEKNO/1SN
EN 853 1SN - SAE100 R1AT

(scelta consigliata) (recommended option)

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	16.0	18.0	18.6	20.5	23.4	27.0	30.8	39.1	48.5	57.0	69.4
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS		16.0	17.8	20.0	23.6	27.4	30.2	37.9			
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			
B1T FOR STANDARD FITTINGS	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	48.3	54.2	
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	
B12T FOR STANDARD FITTINGS					.08	.10	.12				
					23.5	26.4	30.8				
					n.s.	n.s.	n.s.				

TEKNO/2SN
EN 853 2SN - SAE100 R2AT

(scelta consigliata) (recommended option)

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	16.7	19.0	19.6	21.3	24.4	28.2	32.0	40.3	51.0	59.0	72.7
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B2T FOR STANDARD FITTINGS	15.7	18.0	20.2	21.4	25.6	28.5	32.0	41.0	50.0	57.5	
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	
B12T FOR STANDARD FITTINGS					.08	.10	.12				
					24.4	27.2	32.0				
					n.s.	n.s.	n.s.				

TEKNO/1ST
EN 853 1ST - SAE100 R1A

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B1R.. FOR STANDARD FITTINGS	15.2	17.2	18.8	21.0	25.4	28.2	32.2	39.8	46.6	53.0	66.2
	18	21	22	23	25	28	34	37	43	47	62

TEKNO/2ST
EN 853 2ST - SAE100 R2A

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B2R.. FOR STANDARD FITTINGS	17.6	17.8	20.3	23.0	25.7	29.0	33.5	41.2	50.8	56.7	69.5
	18.5	21	22	23	25	28	34	37	43	47	64

TEKNO/1SC
EXCEED AN857 1SC

(scelta consigliata) (recommended option)

	.04	.05	.06	.08	.10	.12	.16				
B1SC.. FOR STANDARD FITTINGS	15.3	16.8	18.6	22.5	26.4	29.2	36.9				
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*3				
B1K FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32	
	15.0	16.3	18.6	22.7	26.4	29.5	37.9	44.8	50.8	64.6	
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	

TEKNO/2SC
EXCEED AN857 2SC

(scelta consigliata) (recommended option)

	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	18.2	19.0	20.6	23.5	27.4	31.1	39.1	48.7	56.2	71.0
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS	16.2	18.0	20.0	23.8	27.8	30.3	37.9			
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

TEKNO/1SC PLUS
EXCEED AN857 1SC

	.04	.05	.06	.08	.10	.12	.16				
B1SC FOR STANDARD FITTINGS	15.3	16.8	18.6	22.5	26.4	29.2	36.9				
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*3				
B1K FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32	
	15.0	16.3	18.6	22.7	26.4	29.5	37.9	44.8	50.8	64.6	
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

TEKNO/2SC PLUS
EXCEED AN857 2SC

(scelta consigliata) (recommended option)

	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	18.2	19.0	20.6	23.5	27.4	31.1	39.1	48.7	56.2	71.0
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16			
	16.2	18.0	20.0	23.8	27.8	30.3	37.9			
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

STRONGER/1
SAE 100 R16

(scelta consigliata) (recommended option)

	.03	.04	.05	.06	.08	.10	.12	.16	.20		
B1R FOR STANDARD FITTINGS	15.4	17.3	18.6	20.5	25.2	27.4	31.0	39.0	45.7		
	18	21	22	23	25	28	34	37	43		
B12T..N FOR STANDARD FITTINGS	.03	.04	.05	.06	.08	.10					
	16.2	18.1	18.4	20.0	23.2	26.2					
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.					
B1SC FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
		16.1	17.6	19.5	23.4	26.6	29.0	38.1			
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

STRONGER/2
EXCEED SAE 100 R16

(scelta consigliata) (recommended option)

	.04	.05	.06	.08	.10	.12					
B12T..N FOR STANDARD FITTINGS	18.5	19.0	21.3	23.4	27.7	31.2					
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.					
B1R FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16	.20			
	17.2	19.2	21.5	25.5	28.5	32.5	40.0	47.4			
	21	22	23	25	28	34	37	43			

TEKNOJACK

	.04	.06									
B12T..N FOR STANDARD FITTINGS	19.0	20.3									
	n.s.	n.s.									

FORTHREE

	.04	.06	.08	.10	.12	.16					
B2R FOR STANDARD FITTINGS	19.0	24.0	26.8	30.3	34.8	42.1					
	21	23	25	28	34	37					

TEKNOMASTER 2SN

	.04	.05	.06	.08	.10	.12	.16				
B2R FOR STANDARD FITTINGS	17.6	20.0	22.9	26.0	29.7	33.6	41.6				
	21	22	23	25	28	34	37				

ALPI 3300

	.04	.05	.06	.08	.10	.12	.16				
B1SC FOR STANDARD FITTINGS	15.6	16.9	18.8	22.5	28.0	30.5	37.9				
	ns	ns	ns	ns	ns	ns	ns				

ALPI 4000

	.04	.05	.06	.08	.10	.12	.16				
B12T..N FOR STANDARD FITTINGS		19.0	20.6	23.5	27.3	31.1	39.0				
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.				
B1SC FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16				
	15.3	18.0	20.0	23.8	27.7	30.3	37.8				
	ns	ns	ns	ns	ns	ns	ns				

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

SLIM
(scelta consigliata) (recommended option)

	.04	.05	.06	.08	.12					
B1SC FOR STANDARD FITTINGS	15.0	16.8	18.2	21.9	28.7					
	n.s.	n.s.	n.s.	n.s.	n.s.					
B1K FOR STANDARD FITTINGS	.04	.05	.06	.08	.16					
	14.3	15.7	17.3	21.7	35.3					
	n.s.	n.s.	n.s.	n.s.	n.s.					
B7R FOR STANDARD FITTINGS	.03									
	12.3									
	n.s.									

SERVOCOMANDO

	.04	.05	.06	.08						
B1SC FOR STANDARD FITTINGS	15.5	17.0	18.6	22.5						
	n.s.	n.s.	n.s.	n.s.						

LIFT-PLUS
EN 81.2

	.12	.16								
B12T..N FOR STANDARD FITTINGS							.24	.32		
							56.8	71.0		
							n.s.	n.s.		
B1SC FOR STANDARD FITTINGS	.12	.16								
	29.2	36.4								
	n.s.	n.s.								
B1R FOR STANDARD FITTINGS						.20				
						45.6				
						43				

SEWER CLEANING

	.08	.12	.16							
B1SC FOR STANDARD FITTINGS	22.5	29.1	36.9							
	n.s.	n.s.	*3							
B1R FOR STANDARD FITTINGS	.08	.12	.16							
	24.3	31.3	*							
	25	34	37							

VULCAN /1
EXCEED EN853 1SN SAE R1AT

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B1R FOR STANDARD FITTINGS	15.2	17.2	18.8	21.0	25.4	28.2	32.2	39.8	46.6	53.0	66.2
	18	21	22	23	25	28	34	37	43	47	62

VULCAN /2
EXCEED EN853 2SN SAE R2AT

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B2R.. FOR STANDARD FITTINGS	17.6	17.8	20.3	23.0	25.7	29.0	33.5	41.2	50.8	56.7	69.5
	18.5	21	22	23	25	28	34	37	43	47	64

VULCAN AIR
EXCEED EN857 1SC

(scelta consigliata) (recommended option)

	.04	.05	.06	.08	.10	.12	.16				
B1SC.. FOR STANDARD FITTINGS	-	-	-	22.5	26.6	29	36.9				
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.				
B1K FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32	
	-	-	-	-	-	29.5	36.7	44.3	51.6	-	
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	
B1T FOR STANDARD FITTINGS								.20	.24		
								45.3	52.6		
								n.s.	n.s.		

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

ICEBERG/1
EXCEED EN853 1SN SAE 100R1AT

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B1R FOR STANDARD FITTINGS	15.2	17.2	18.8	21.0	25.4	28.2	32.2	39.8	46.6	53.0	66.2
	18	21	22	23	25	28	34	37	43	47	62

ICEBERG/2
EXCEED EN853 2SN SAE 100R2AT

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B2R FOR STANDARD FITTINGS	17.6	17.8	20.3	23.0	25.7	29.0	33.5	41.2	50.8	56.7	69.5
	18.5	21	22	23	25	28	34	37	43	47	64

ICEBERG/3

	.04		.06	.08	.10	.12	.16			
B2R FOR STANDARD FITTINGS	19.0		24.0	26.8	30.3	34.8	42.1			
	21		23	25	28	34	37			

ICEBERG/1SC
EXCEED EN857 1SC

	.04	.05	.06	.08	.10	.12	.16				
B1SC FOR STANDARD FITTINGS	15.3	16.8	18.6	22.5	26.4	29.2	36.9				
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*3				
B1K FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32	
	15.0	16.3	18.6	22.7	26.4	29.5	37.9	44.8	50.8	64.6	
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	

ICEBERG/2SC
EXCEED EN857 2SC

(scelta consigliata) (recommended option)

	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	18.2	19.0	20.6	23.5	27.4	31.1	39.1	48.7	56.2	71.0
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16			
	16.2	18.0	20.0	23.8	27.8	30.3	37.9			
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

EVERGREEN/1SN
EXCEED EN853 1SN SAE100 R1AT

(scelta consigliata) (recommended option)

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	16.0	18.0	18.6	20.5	23.4	27.0	30.8	39.1	48.5	57.0	69.4
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS							*3				
							n.s.				

EVERGREEN/2SN
EXCEED EN853 2SN SAE100 R2AT

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	16.7	19.0	19.6	21.3	24.4	28.2	32.0	40.3	51.0	59.0	72.7
	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s

EVERGREEN/1ST
EXCEED EN853 1ST SAE100 R1A

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B1R.. FOR STANDARD FITTINGS	15.2	17.2	18.8	21.0	25.4	28.2	32.2	39.8	46.6	53.0	66.2
	18	21	22	23	25	28	34	37	43	47	62

EVERGREEN/2ST
EXCEED EN853 2ST SAE100 R2A

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B2R.. FOR STANDARD FITTINGS	17.6	17.8	20.3	23.0	25.7	29.0	33.5	41.2	50.8	56.7	69.5
	18.5	21	22	23	25	28	34	37	43	47	64

EVERGREEN/1SC
EXCEED EN857 1SC

	.04	.05	.06	.08	.10	.12	.16				
B1SC.. FOR STANDARD FITTINGS	15.3	16.8	18.6	22.5	26.4	29.2	36.9				
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*3				
B1K FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32	
	15.0	16.3	18.6	22.7	26.4	29.5	37.9	44.8	50.8	64.6	
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

EVERGREEN/2SC
EXCEED EN857 2SC

(scelta consigliata) (recommended option)

	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	18.2	19	20.6	23.5	27.4	31.1	39.1	48.7	56.2	71.0
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16			
	16.2	18.0	20.0	23.8	27.8	30.3	37.9			
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

FOREVER/1SN
EN853 1SN SAE100 R1AT

(scelta consigliata) (recommended option)

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	16.0	18.0	18.6	20.5	23.4	27.0	30.8	39.1	48.5	57.0	69.4
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS		16.0	17.8	20.0	23.6	27.4	30.2	37.9			
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

FOREVER/2SN
EN853 2SN SAE100 R2AT

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	16.7	19.0	19.6	21.3	24.4	28.2	32.0	40.3	51.0	59.0	72.7
	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.

FOREVER/1ST
EN853 1ST SAE100 R1A

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B1R.. FOR STANDARD FITTINGS	15.2	17.2	18.8	21.0	25.4	28.2	32.2	39.8	46.6	53.0	66.2
	18	21	22	23	25	28	34	37	43	47	62

FOREVER/2ST
EN853 2ST SAE100 R2A

	.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B2R.. FOR STANDARD FITTINGS	17.6	17.8	20.3	23.0	25.7	29.0	33.5	41.2	50.8	56.7	69.5
	18.5	21	22	23	25	28	34	37	43	47	64

FOREVER/1SC
EN857 1SC

	.04	.05	.06	.08	.10	.12	.16				
B1SC FOR STANDARD FITTINGS	15.3	16.8	18.6	22.5	26.4	29.2	36.9				
	n.s	n.s	n.s	n.s	n.s	n.s	*3				
B1K FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32	
	15.0	16.3	18.6	22.7	26.4	29.5	37.9	44.8	50.8	64.6	
	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s	

FOREVER/2SC
EN857 2SC

(scelta consigliata) (recommended option)

	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	18.2	19.0	20.6	23.5	27.4	31.1	39.1	48.7	56.2	71.0
	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s	n.s
B1SC FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16			
	16.2	18.0	20.0	23.8	27.8	30.3	37.9			
	n.s	n.s	n.s	n.s	n.s	n.s	n.s			

PREMIER

	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B12T..N FOR STANDARD FITTINGS	18.0	18.8	20.6	23.5	27.6	31.0	39.1			
	n.s	n.s	n.s	n.s	n.s	n.s	n.s			
B1SC FOR STANDARD FITTINGS	.04	.05	.06	.08	.10	.12	.16			
	16.2	17.8	20.0	23.8	28.0	30.3	37.9			
	n.s	n.s	n.s	n.s	n.s	n.s	n.s			

*3 Note: Controllare con tampone No-Go diametro 19.65 mm
*3 Note: Check with No-Go gauge diameter 19.65 mm

Nota: Data la larga tolleranza ammessa sulle dimensioni dei tubi, le quote di pressatura espresse sono indicative, si consiglia pertanto di utilizzare sempre i tamponi passa non passa per verificare il giusto collasso del codolo.

Note: Considering the wide tolerance admitted on the hoses dimensions, the expressed crimping diameters have to be considered as approximate; therefore, it is recommended to use always the go – no go gauge in order to check the tail collapse.

SPIRAL HOSES
Tubi spiralati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

TEKNOSPIR/4SP
EN856 4SP

(scelta consigliata) (recommended option)

(impieghi severi) (severe applications)

	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
B9R FOR STANDARD FITTINGS	19.2		23.2	26.3	29.8	33.5	41.8	54.6	59.2	74.6
	21		23	27	31	36	48	54	62	64
KB4SH FOR INTERLOCK FITTINGS						.12	.16			
						33.9	41.5			
						15 in. 52 out.	17 in. 67 out.			

TEKNOSPIR/4SH
EN856 4SH

(impieghi severi) (severe applications)

	.10	.12	.16	.20	.24	.32
KB4SH FOR INTERLOCK FITTINGS	31.8	33.9	41.5	50.2	57.2	74.2
	14 in. 47.5out	15 in. 52 out.	17 in. 67 out.	21.5 in. 74 out.	22 in. 81 out.	29 in. 85 out.
B4SH FOR STANDARD FITTINGS				48.0	58.0	70.5
				54	62	64

TEKNOSPIR/12
EN856 R12 SAE 100 R12

	.06	.08	.10	.12	.16	.20	.24	
B9R FOR STANDARD FITTINGS	23.0	26.5	30.4	34.0	41.9	52.9	58.0	
	23	27	31	36	48	54	62	
B4SH FOR STANDARD FITTINGS							58.9	70.6
							62	64

TEKNOSPIR/13
EN856 R13 SAE 100 R13

	.12	.16	.20	.24	.32
KB4SH FOR INTERLOCK FITTINGS	34.7	42.2			
	15 in. 52 out.	17 in. 67 out.			
KBH13 FOR INTERLOCK FITTINGS			53.8	61.3	78.2
			21.5 in. 74 out.	22 in. 81 out.	29 in. 85 out.

TEKNOSPIR/15
SAE 100 R15

	.12	.16	.20	.24	.32
KB4SH FOR INTERLOCK FITTINGS	33.9	41.5			
	15 in. 52 out.	17 in. 67 out.			
KBH13 FOR INTERLOCK FITTINGS			54.6	61.3	77.4
			21.5 in. 74 out.	22 in. 81 out.	29 in. 85 out.

ELASTIK/4000

	.12	.16	.20		
B9R FOR STANDARD FITTINGS	34.0	42.0	53.2		
	36	48	54		

ELASTIK/5000

	.12	.16	.20		
KB4SH FOR INTERLOCK FITTING	33.9	41.3	50.5		
	15 in. 52 out.	17in. 67 out.	21.5 in. 74 out.		
B9R FOR STANDARD FITTINGS	.12	.16			
	33.2	41.6			
	36	48			

SPIRAL HOSES
Tubi spiralati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

ELASTIK/6000

	.12	.16								
KB4SH FOR INTERLOCK FITTING	33.9	41.3								
	15 in. 52 out.	17 in. 67 out.								
KBH13 FOR INTERLOCK FITTING			.20							
			53.3							
			21.5 in. 74 out.							

TEKNOBLAST
AS/NZS 4233.2

	.06	.08	.12	.16						
WB4 FOR WATERBLAST FITTINGS	24.4	28.2	38.6						